

• Work Order ID 100611 -2

Wednesday, April 24, 2013 11:55:28 AM

\*100611\*

Page 1

Item ID: D3969-3

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Spring (Basket Lid)

Start Date: 4/24/2013 Start Qty: 50.00

\*50\*

Cust Item ID:

Required Date: 4/26/2013 Req'd Qty: 50.00

\*50\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3969

C

100

0.00

\*100\*

Purchasing

Purchasing

Memo

Issue P/O:

Order as per Dwg D3969

Possible supplier: LS Technologies

part#: SSA4/8-122-310-360N

Material release note is required

0.00

13-04-24

110

Receive & Inspect for Damage & Mat'l Certs

0.00

\*110\*

Packaging

Packaging

Memo

0.00

13/6/3 (24)

# Work Order ID 100611

Wednesday, April 24, 2013 11:55:28 AM

\*100611\*

Page 2

Item ID: D3969-3 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Spring (Basket Lid)  
 Start Date: 4/24/2013 Start Qty: 50.00 \*50\* Cust Item ID:  
 Required Date: 4/26/2013 Req'd Qty: 50.00 \*50\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC6- Inspect dimensions to drawing	0.00				24			
*120*									
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location: ST262	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

24x 11.10. 13-05-31

13/6/48

MF

13-5-31

# Picklist Print

\* Wednesday, April 24, 2013 11:55:33 AM

Page 1

Work Order ID: 100611

\*100611\*

Parent Item: D3969-3

\*D3969-3\*

Parent Item Name: Spring (Basket Lid)

Start Date: 4/24/2013

Required Date: 4/26/2013

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP RevA: new issue DD 09.11.30 verified by:EC  
per revC DD 10.03.16 verified by:EC

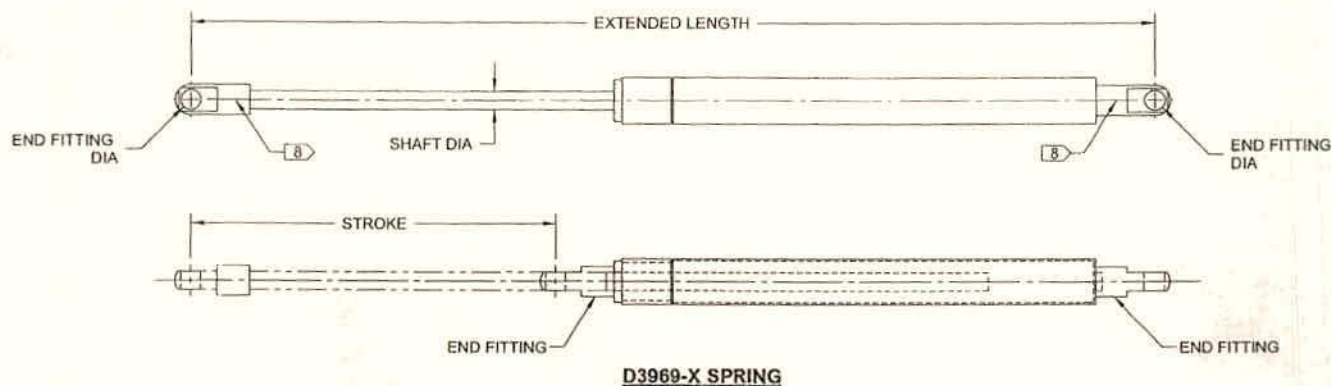
IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
SSA4/8-122-310-360N		Purchased	No			110	Each	0.0000	1	50			
*SSA4/8-122-310-360N*									**				
Gas Spring													

Pc 13/5/30 (24)



# SPECIFICATION CONTROL DRAWING



**D3969-X SPRING**

DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	SHAFT DIA (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING DIA (in)	CASING MATERIAL	PREFERRED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX
D3969-1	120/4.70	315/12.40	6/0.24	310/69.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-310N	0.27 lbs
D3969-3	120/4.70	315/12.40	6/0.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-122-310-360N	0.32 lbs
D3969-5	120/4.70	315/12.40	6/0.24	133/29.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-133N	0.27 lbs

**RELEASED**  
2010-03-12  
MD

## NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3969-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE CHART
- 8) CRIMP END FITTING AT APPROXIMATE LOCATION SHOWN, PER MANUFACTURERS REQUIREMENTS

C	REDRAWN IN SW. ADDED -3 & -5; ADDED SHAFT DIA COLUMN TO CHART. FORCE FOR -1 CORRECTED (WAS 60.0 lbs)	JPH	10.03.04
B	DRAWING RENAMED WAS: GAS SPRING (BASKET LID). NOTE 8 ADDED.	AJS	09.11.10
A	NEW ISSUE	AJS	09.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	g	DRAWING NO.	REV. C
MFG. APPR.	N/A	D3969	SHEET 1 OF 1
APPROVED	MD	TITLE	SCALE
DE APPR.	#	BASKET LID SPRING	NTS
DATE	10.03.04	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. ANY DISCLOSURE TO THE EXTENT OF THE INFORMATION CONTAINED HEREIN TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD IS PROHIBITED.	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO19683

Purchase Order Date 4/24/2013

PO Print Date 4/24/2013

Page Number 1 of 1

Order From :

VC-LST0001

LS TECHNOLOGIES INC.  
314 JESSOP AVE  
SASKATOON, SK S7N 1Y6  
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

306 683 5000

306 683 6403

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Brigitte Golden

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	SSA4/6-122-315-310N	Gas Spring	4/26/2013 Yes	20.00 Each	FedEx PI collect	\$65.0000	\$1,300.00
2	SSA4/8-122-310-360N	Gas Spring	4/26/2013 Yes	50.00 Each	FedEx PI collect	\$65.0000	\$3,250.00
Special Inst: AS PER DWG: 3969 REV: C B100609							
Special Inst: SAME AS ABOVE B100611							

PO Total:

\$4,550.00

Change Nbr: 1

Change Date: 4/24/2013

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required - YES NO



LS TECHNOLOGIES INC

314 Jessop Ave  
Saskatoon, SK S7N 1Y6

Ph # (306) 683-5000

# Packing Slip

P.O. No.	Date	Invoice #
19683	5/09/2013	9835

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via	FOB
5/09/2013		

Qty	Description
4	D3969-1 B100609 Stainless Gas Spring ( SSA4/6-122-315-310N )
24	D3969-3 B100611 Stainless Gas Spring ( SSA4/8-122-310-360N )
Shipping Via FED EX Tracking # 799726477473	



LS Technologies Inc  
314 Jessop Ave  
Saskatoon, SK, S7N 1Y6  
Ph: (306) 683-5000 Fax: (306) 683-6403

### **Certificate of Compliance**

This is to certify that the parts listed below meets specifications as required by your order.

May 9 2013

**4 Units D3969-1 B94678 Stainless Gas Spring**

**24 Units D3969-3 B100611 Stainless Gas Spring**

**Country of Manufacture: Canada**

**Date of Manufacture : May 2013**

**This product is ROHS compliant.**

Purchase Order # 19683

Invoice # 9835

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read 'Nolan Fehr', written over a horizontal line.

Nolan Fehr  
Manager